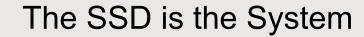


Testing SSDs at the System Level August, 2012

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Varieties



PCle

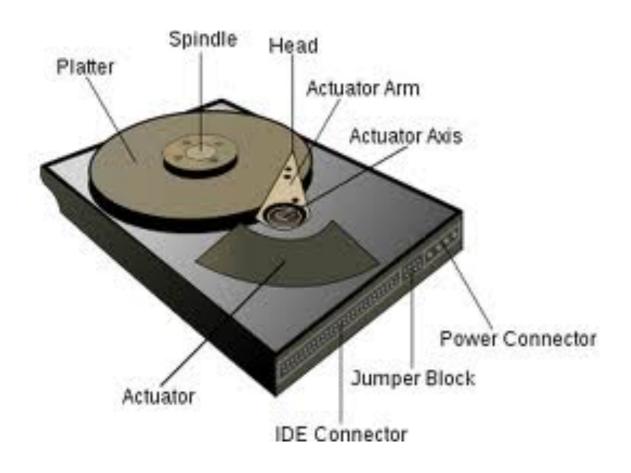


mSATA



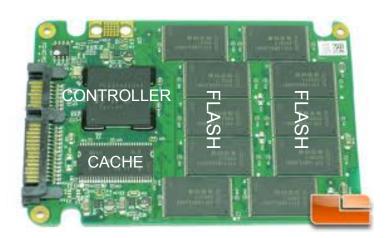
Storage Array





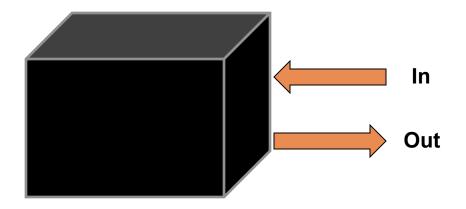


SSD Components



System Component	Description
Device Driver	Software created by the OEM to run on the target host processor family under a particular OS and File System. The device driver provides host access to the particular SSD product
Interface Components	The electrical interface between the host processor and the SSD peripheral device
SSD Controller	The electronic component(s) that provide SSD device level interfacing and firmware execution. Included is an embedded processor, data ROM data RAM, flash component interfacing, error correction code (ECC), wear leveling/TRIM, and security features.
Cache Components	This is high speed RAM memory components used for speed matching and to increase data throughput.
Controller Firmware	Software written and stored in electrically erasable memory for execution by the controller. Can be upgraded once in service. (Some advanced techniques include NCQ, TRIM and wear leveling
Flash Memory Components	Individual Flash die or devices using either NAND or NOR technology. Densities vary from 2GBytes to 64GBytes.
Packaging	Various physical form factors





Test as a customer – at the system level using:

- The actual application environment OS Driver/User Context
- The actual interface SAS, SATA, PCIe NVMe
- The actual application PC, Data Center etc.
- The actual duty cycle

Testing for harmony among all components



Necessary but not Sufficient

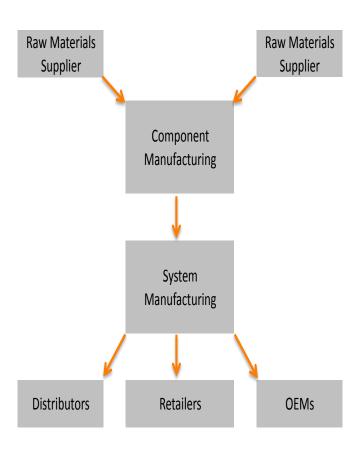
Components are tested in isolation

Standard components are sourced from multiple suppliers:

- differing levels of testing
- differing "4-corner" parameter ranges
- standards allow latitude not always definitive
- resulting compounding of +/- tolerances

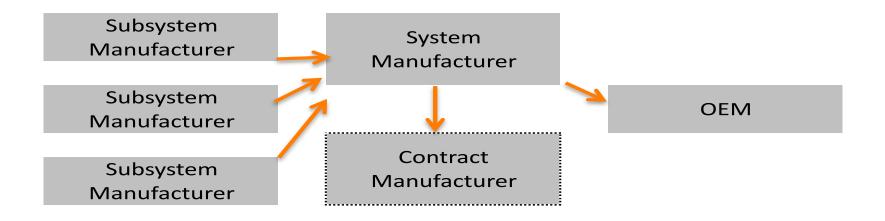


Traditional HDD Supply Chain



Vertical Supply Chain

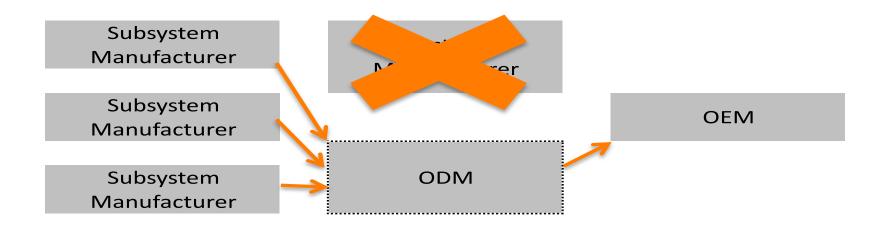
Evolving SSD Supply Chain



System manufacturing is a "simple" assembly process:

- using pre-tested components
- using reference designs
- using pre-developed firmware

Evolving SSD Supply Chain



Eliminating the middle man puts onus on system validation:

- validate specifications
- guarantee consistency
- forecast warranty accrual



The whole is even *more greater* than the sum of its parts

- SSD is causing Sea Changes:
 - in technology
 - in functionality
 - in industry structure
- Vertical Manufacturers —— Horizontal Distributors
- System testing —— Product quality