

# Memory Needs for Industrial Applications

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Memory Industrial SSD Market

FI



- Market Driver:
  - Conversion of Hard Disk Drive (HDD) to Solid State Drives (SSD)
    - Better performance
    - Better reliability
  - Industrial SSD growing rapidly
    - Cost/value ratio justifying transition







- Market transitioning from HDD to SSD due to:
  - Durability
    - High Shock and Vibration spec, withstands harsher environmental conditions than HDD
    - Lower replacement rate as compare to HDD
  - Performance
    - Higher read/write speeds as compare to HDD
  - Longevity
    - 3+ years support
  - Capacities
    - 80% to 85% 32GB or lower





#### Wide Operating Temperature

Potential outdoor locations which need to operate from  $-40^{\circ}$ C to  $+85^{\circ}$ C



#### Durability

SSDs have ruggedized characteristic like no moving parts, lightweight, low-power consumption to provide lower failure rate, lower heat dissipation, and high vibration spec, with underfill on major components.

### Reliability

High MTTF and UBER for longer time between replacement

### Longevity

3+ years product life cycle





# Flash Memory Industrial Requirements by Application

Specification	Wide Operating Temp.	High Reliability	Durability	Longevity
Automation	$\checkmark$		$\checkmark$	$\checkmark$
Medical		$\checkmark$		$\checkmark$
Instrumentation	$\checkmark$	$\checkmark$		
Industrial Systems	$\checkmark$	$\checkmark$	$\checkmark$	
Transportation	$\checkmark$	$\checkmark$	$\checkmark$	
Military	$\checkmark$	$\checkmark$	$\checkmark$	
Surveillance		$\checkmark$		
Communication	$\checkmark$	$\checkmark$		
Automotive	$\checkmark$		$\checkmark$	
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- Products in remote locations, needing low replacement rate or systems collecting critical data
  - High Mean Time To Failure (MTTF)
  - Low Uncorrectable Bit Error Rate
    (UBER)
- Applications
  - Medical, Instrumentations, Industrial Systems, Transportation, Military, Surveillance, and Communication





- Ability to withstand high vibration environment
  - No moving parts
  - 20G@ 7-2000Hz
- Applications
  - Industrial Systems, Transportation, Military, and Automotive





- 3+ years product life cycle
  - No BOM changes
  - Long design cycles, due to extensive certification
  - Expensive qualification requirements
- Application: Medical and Automation





## Wide Operating Temperature

- Application where equipment are exposed to outside environmental temperature influence
  - Instrumentation, Industrial Systems, Transportation, Military, Communication, and Automotive
- In constraint location near heat source, with little to no air flow
  - Automation and Military





- Industrial temperature (IT) rated SSDs does not mean just testing read/write/ erase at extreme temperatures
- IT SSDs need to be X-temp tested, meaning:
  - Program in cold (-40oC) and Read in hot (+85oC), and vis versa
    - Storage states (Vt distribution) varies/shifts at different temperatures
  - Cycle testing temperature from -40oC to +85oC (back and forth), at the same time during your company's SSD reliability tests





- Industrial markets adopting SSDs quickly
- The market is split into many different segments
  - Each having a slightly different set of requirements
- Other non-application specific requirements
  - 2.5" and mSATA form factor and SATA III interface
  - Main stream majority are/will be M.2 and PCIe
  - IMM segments should consider moving interface and form factor to main stream





SATA

SOFTWARE

**MX200** 



**STORAGE EXECUTIVE** 

Micron.





- Optimized performance, power, and security
- Designed for industrial/embedded segments, M500IT is ideal for system integrators and value add resellers who require design-in support, BOM control, and long lifecycle management (5 years).
- Key Features and Benefits
  - Industrial Temperature: -40°C to +85°C; with special X-temp testing
  - Performance and Endurance:
    - Optimized performance and endurance across industrial temperature range
    - 60GB: 60TB TBW, 120GB: 120TB TBW, 240GB: 240TB TBW
  - Wide Range of Options: 60GB/120GB/240GB in 2.5" and mSATA form factors
  - MTTF: 3 Million device hours
  - Vibration: 20G@7-2000Hz
  - Components: All industrial temp rated
  - Encryption: 256 AES Encryption and TCG Opal 2.0

