



Flash Market Current & Future

Jim Handy

OBJECTIVE
ANALYSIS

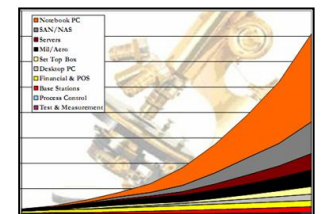
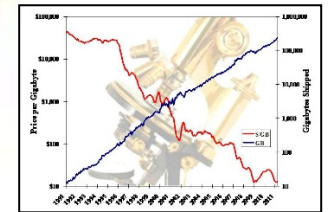
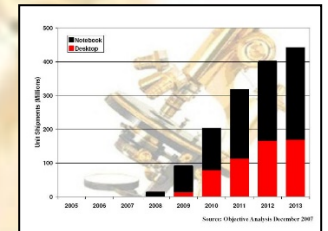
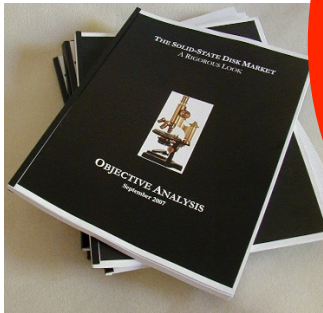
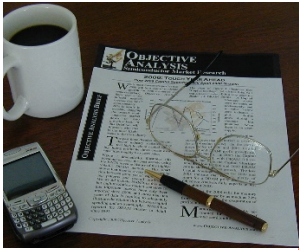
OBJECTIVE ANALYSIS



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Objective Analysis

Semiconductor Forecast Accuracy

Year	Forecast	Actual
<u>2008</u>	Zero growth at best.	-3%
<u>2009</u>	Growth in the mid teens	-9%
<u>2010</u>	Should approach 30%	32%
<u>2011</u>	Muted revenue growth: 5%	0%
<u>2012</u>	Revenues drop as much as -5%	-2.7%
<u>2013</u>	Revenues increase nearly 10%	4.9%
<u>2014</u>	Revenues up 20%+	9.9%
<u>2015</u>	Revenues up ~10%	-0.2%
<u>2016</u>	Revenues up ~10%	1.1%
<u>2017</u>	Revenues up ~20%	TBD



Outline

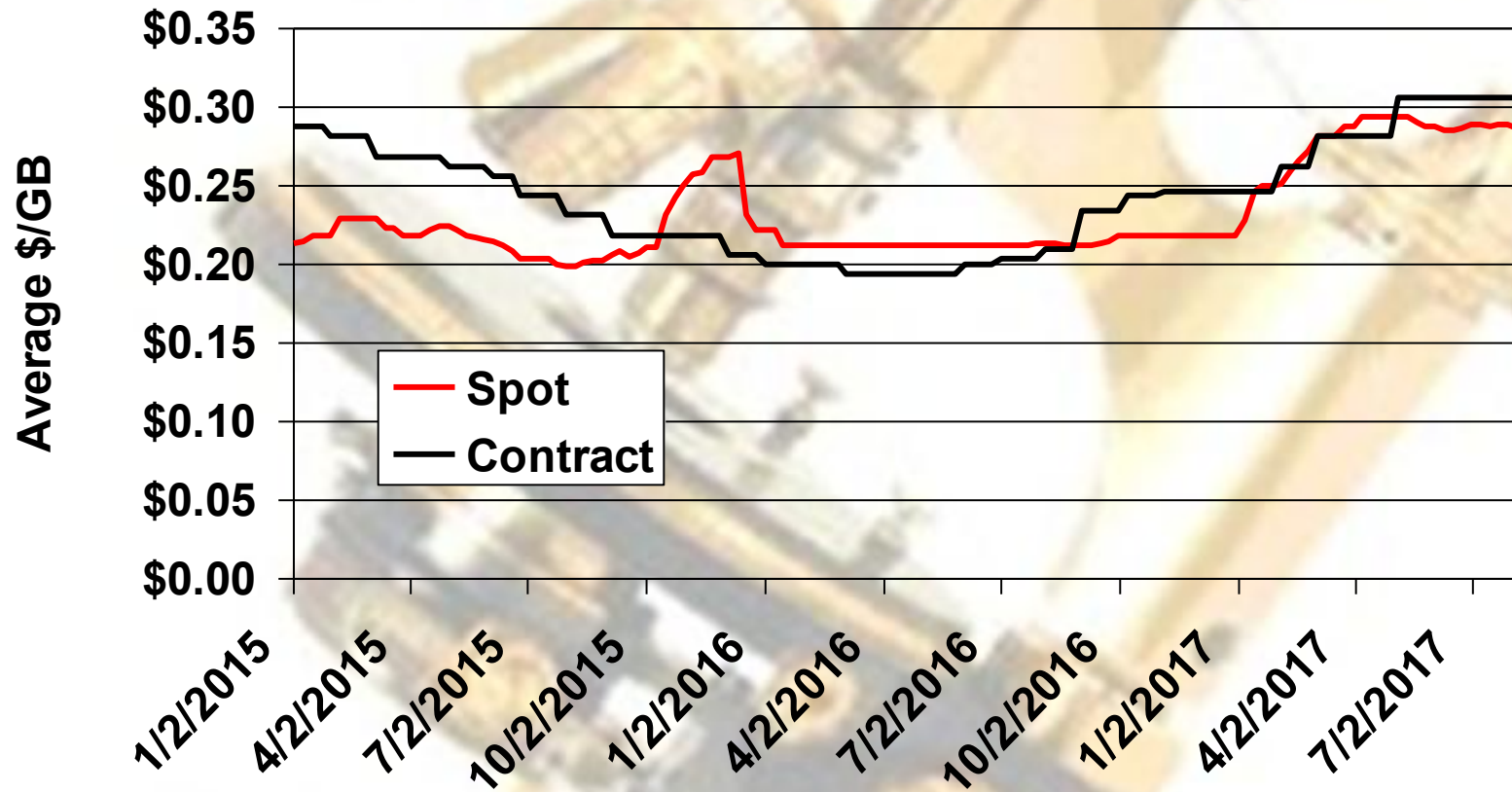
- Today's Shortages
 - 3D NAND
- How Long Will 3D NAND Last?
- What About China?
- Mergers Etc.
- 3D XPoint



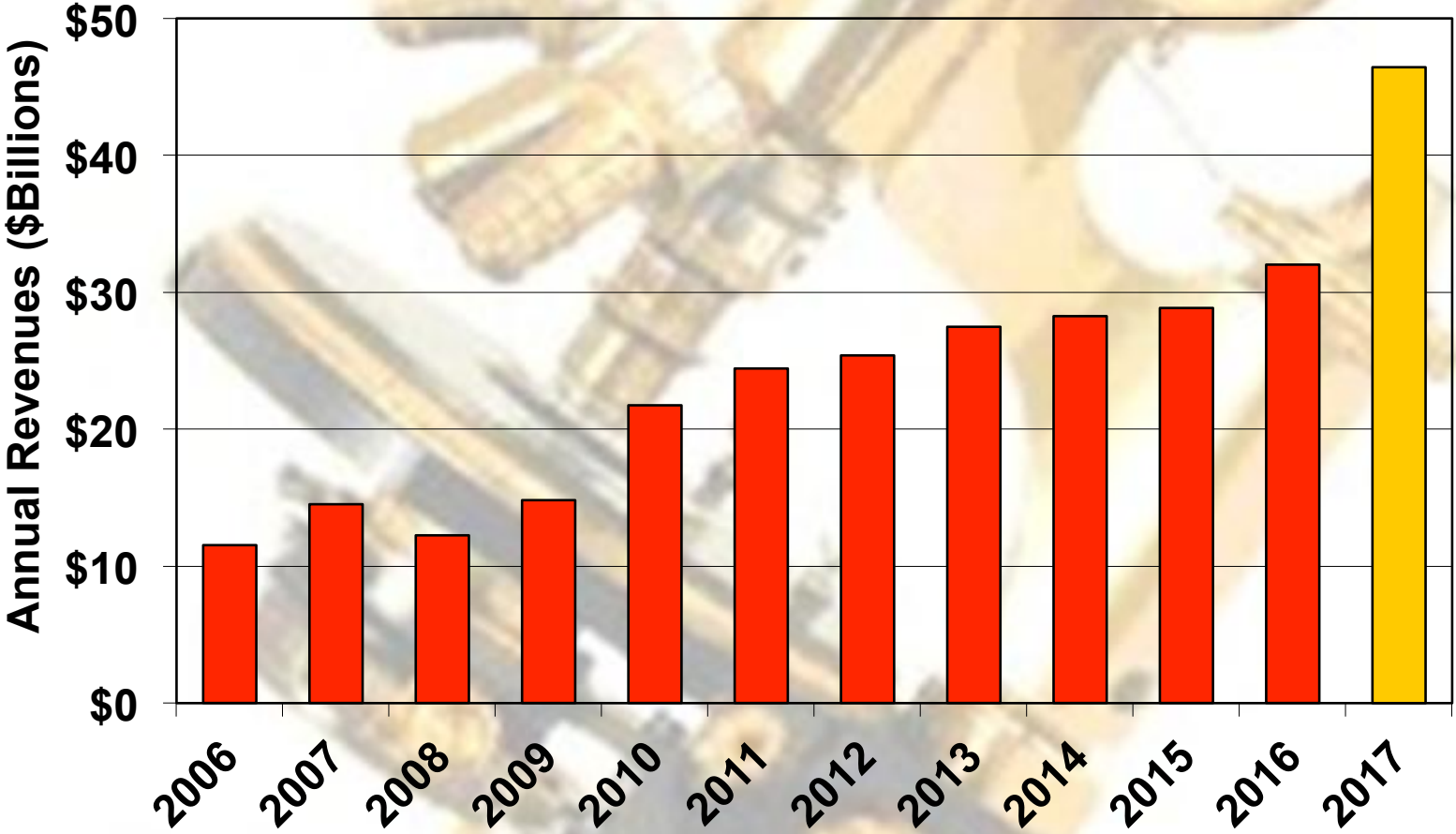
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NAND Prices Are Up Today



Driving a NAND Revenue Jump

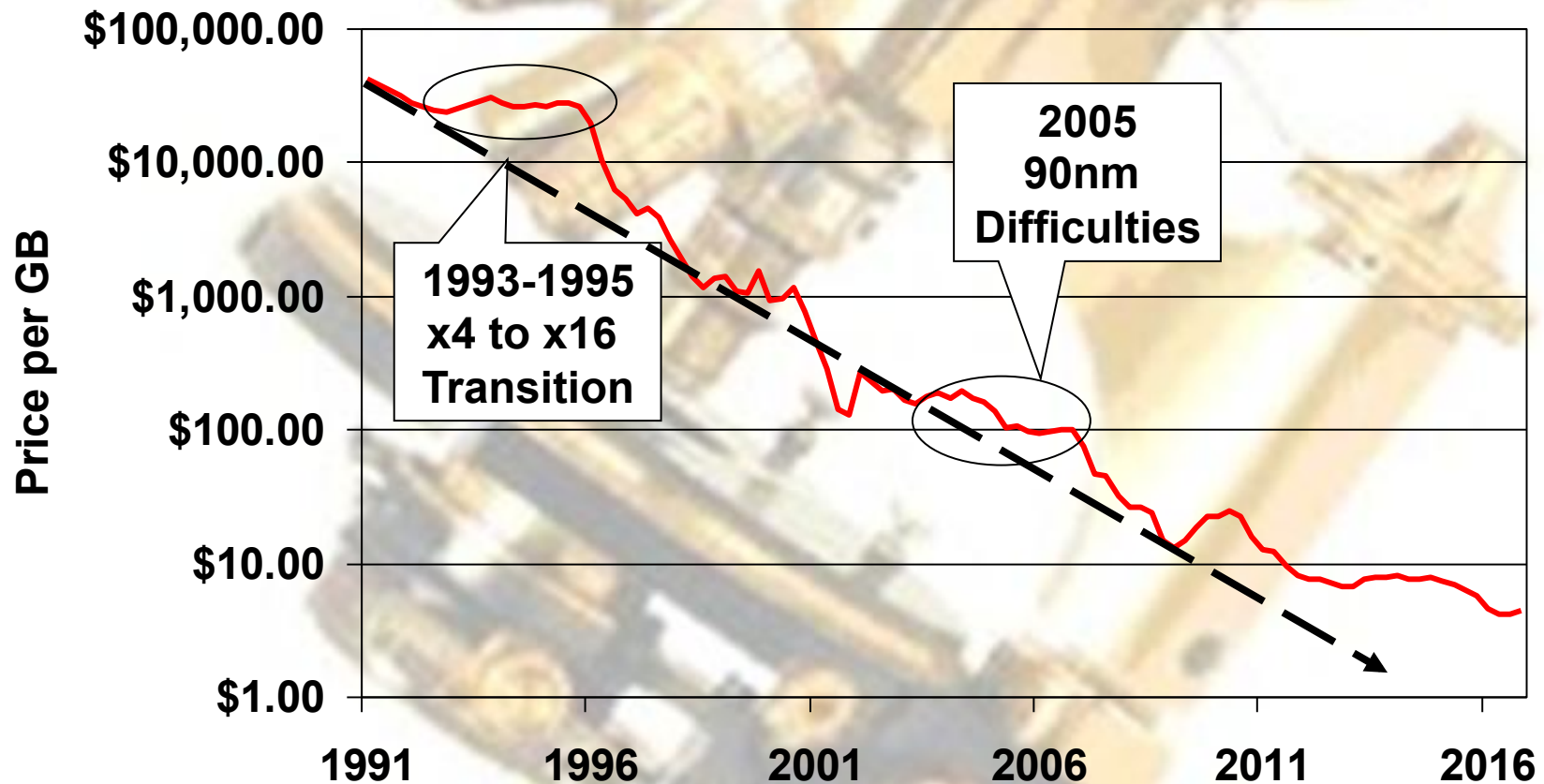


What Drives the NAND Market?

- Gigabyte consumption
 - Usually grows pretty steadily
- Price/GB
 - A function of Moore's Law and Supply/Demand balance
- Revenues = GB x \$/GB

Market Cycles & Shortages

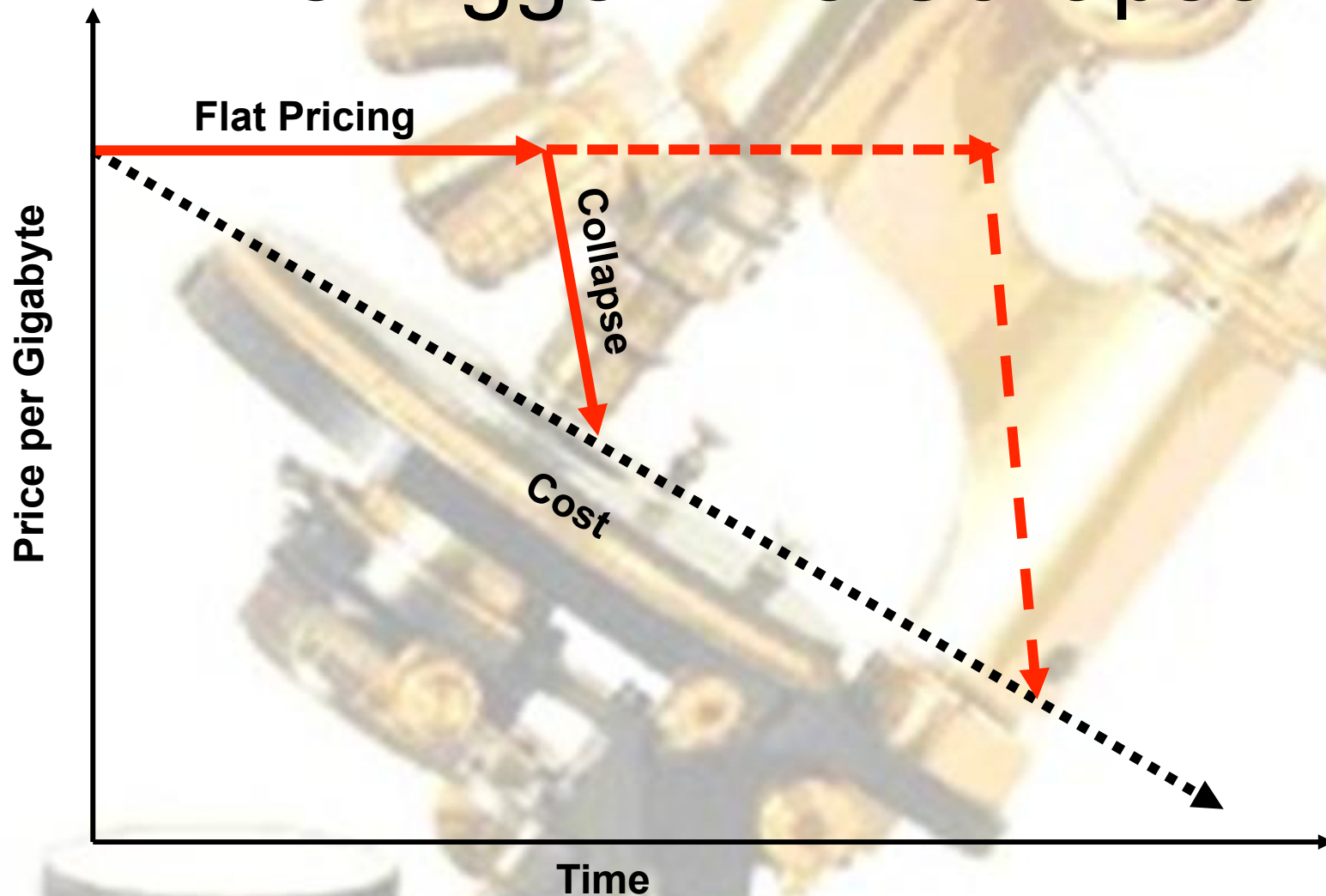
DRAM Examples



The Next Downturn: Why? How? When?

- Stable prices to mid-2018
 - Stable prices drive profits
 - Largest-ever price-cost gap
- 2018 price collapse
 - 3D suddenly becomes cost-competitive
 - Instant overcapacity
 - Caused by 3D fabs becoming efficient
 - China investments will create trouble much later

The Longer Shortage, The Bigger The Collapse!



When Will Shortage End? That's Hard to Predict

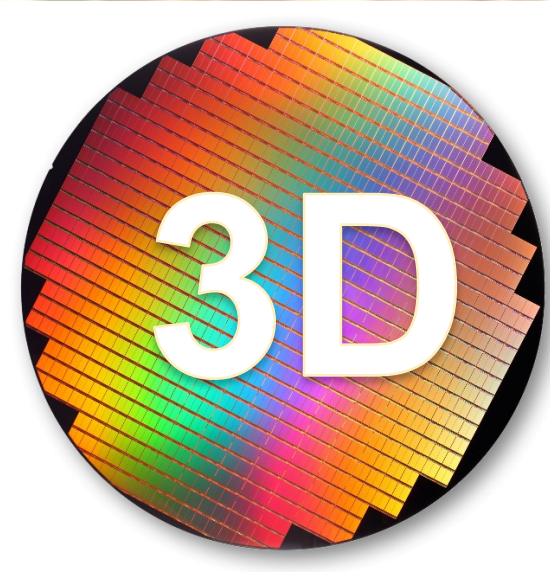
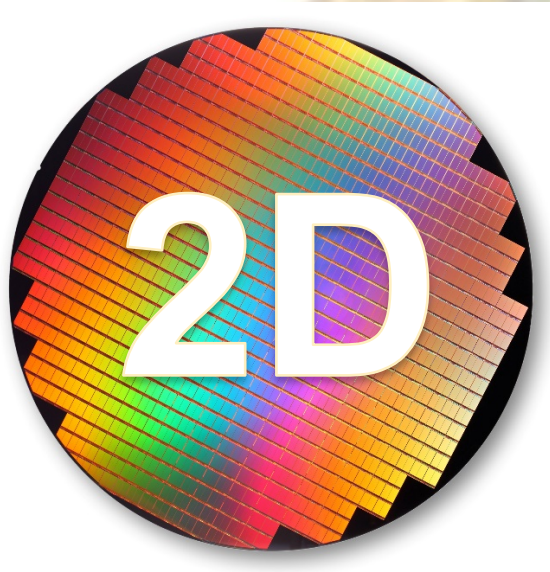
- When will 3D NAND be mastered?
 - All vendors are now shipping
 - This does not imply that 3D costs less than planar
- 2017 is the year of the big ramp
 - Manufacturers hope that volume will improve costs
- Our guess: Mid-2018 cost parity for all
 - Capacity will be used efficiently
 - This drives an oversupply



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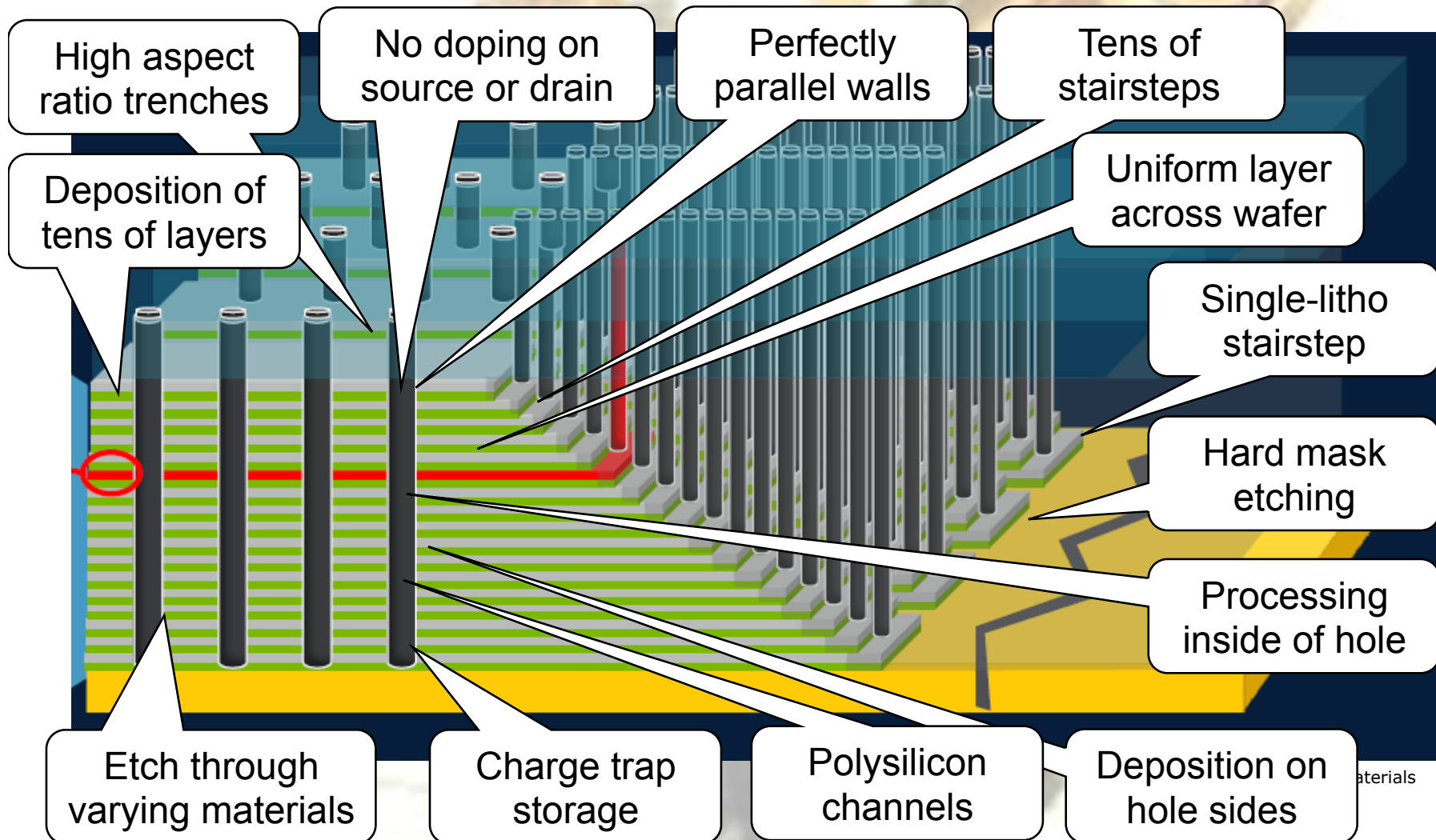
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Planar vs. 3D NAND Mfg. Cost



	Planar	3D
Terabytes/Wafer	5.6	17.2
Wafer Cost	\$1,200	\$2,000
Cost/GB	\$0.21	\$0.12

What's So Hard About 3D NAND?



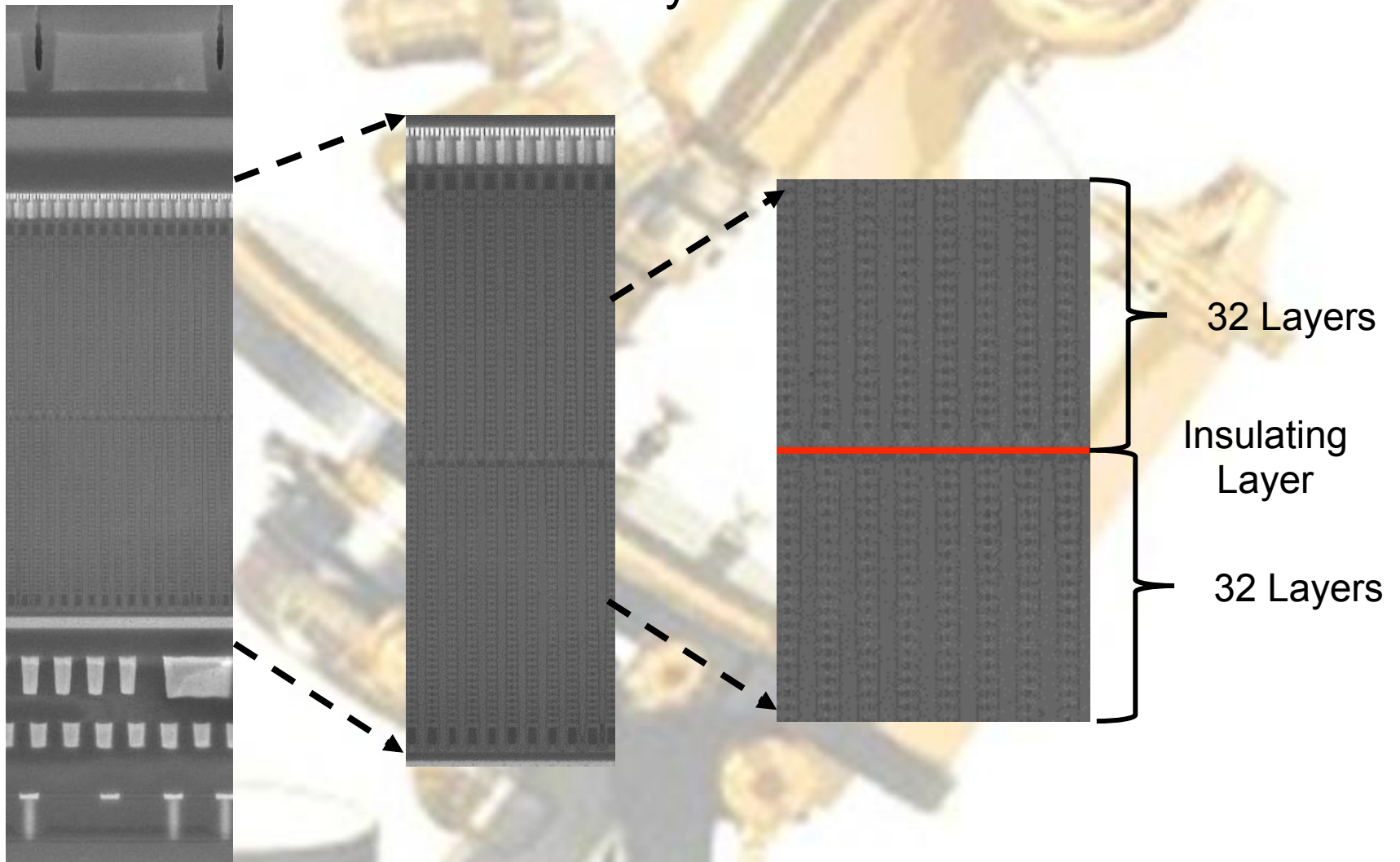


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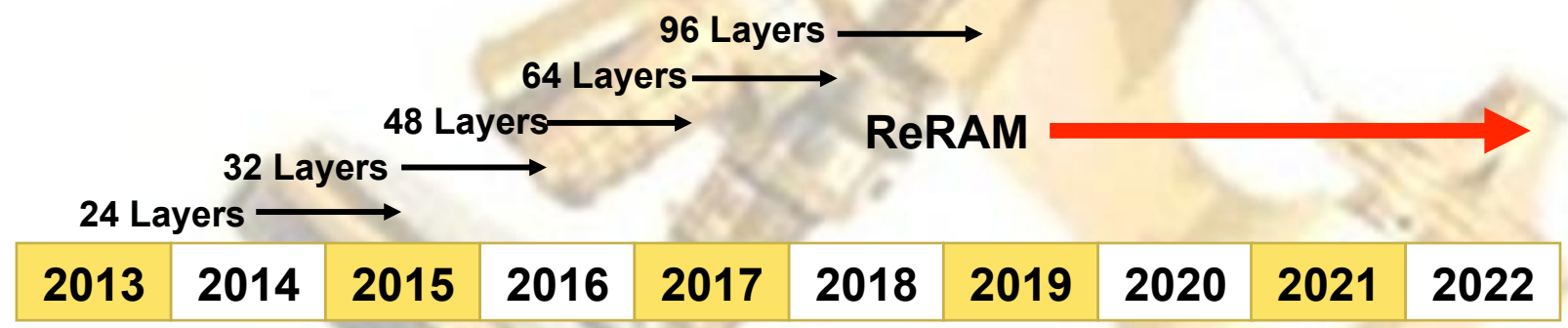
String Stacking

Micron's 64-Layer 3D NAND

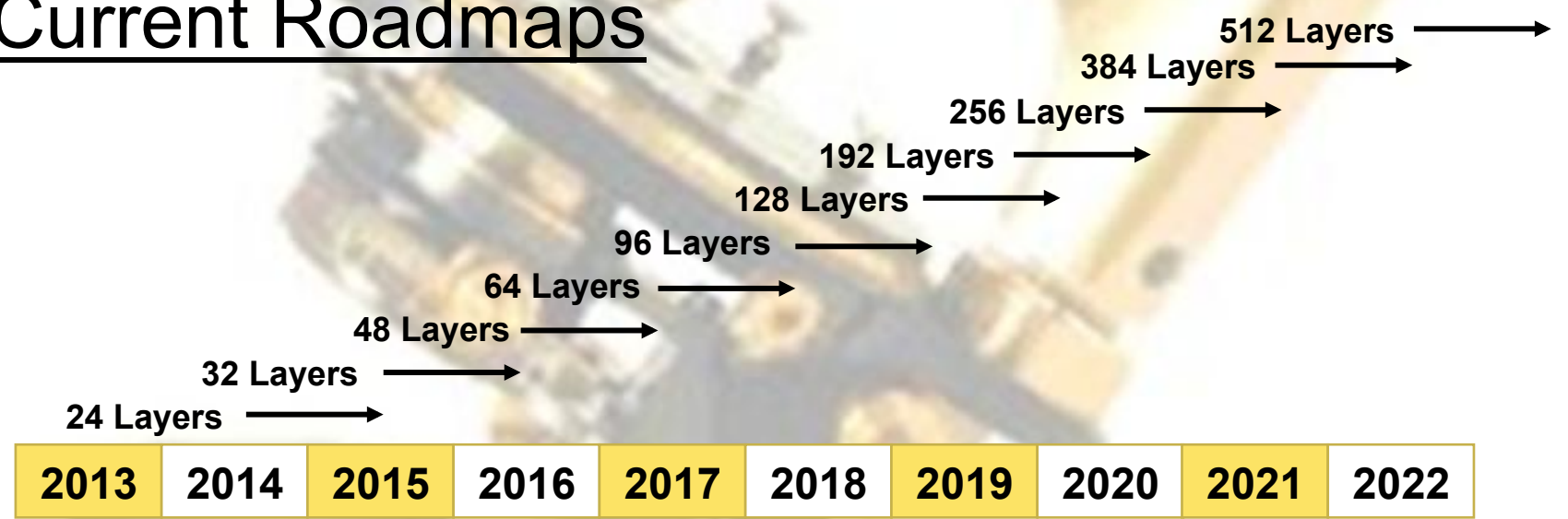


String Stacking Has Changed The 3D NAND Roadmap

Old Roadmaps:



Current Roadmaps





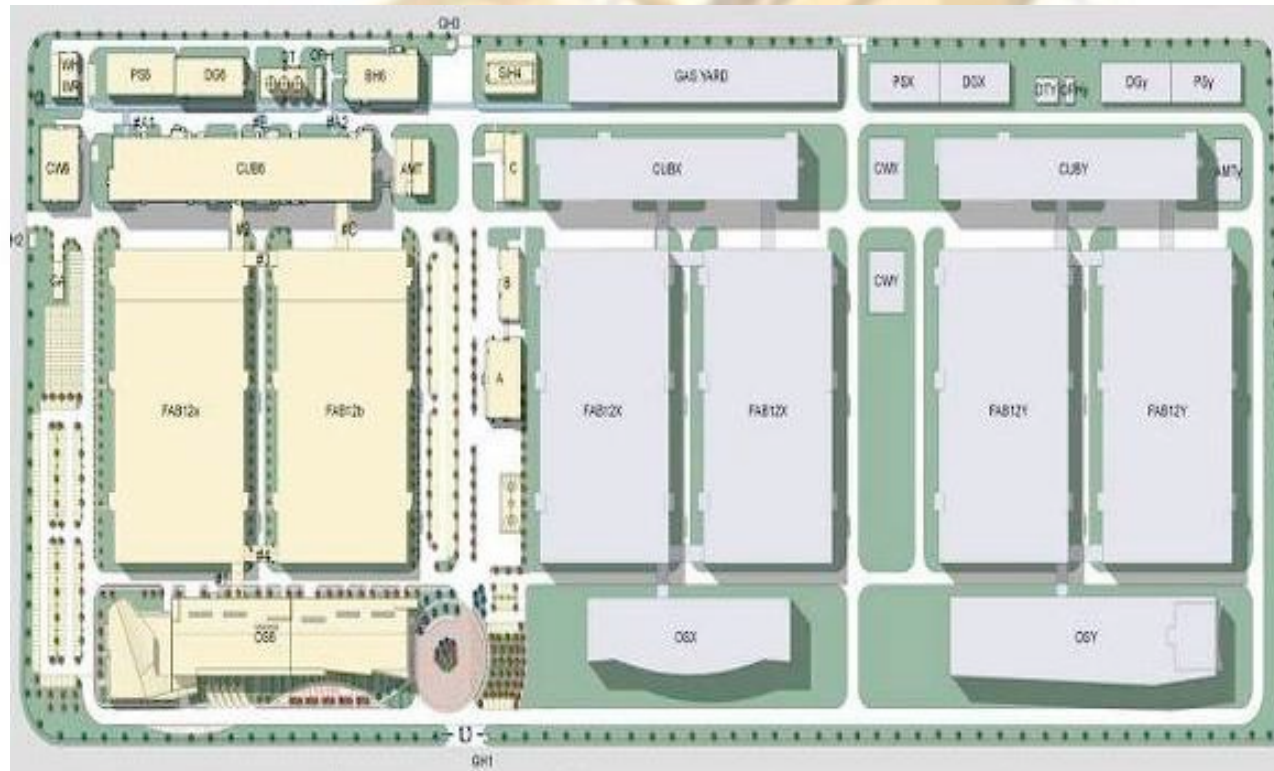
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China



China Spending is Just Starting



Impact of China Spend

- Production boost for its technology partner
- China will acquire a share of the market
- Timing not likely to create a collapse
 - This should already have occurred
- Will lengthen ongoing oversupply
 - Watch for a market exit



Speaking of Market Exits...

“What the heck is going on at Toshiba?”

Toshiba: How Did This Happen?

- Nuclear cost overruns
 - Westinghouse bankrupt
- Toshiba can't escape liabilities
- Semiconductor division's value matches liabilities



Everybody Wants Their Way!

- Toshiba
- Western Digital (SanDisk)
- Japan's government
- SK hynix
- Foxconn/Hon Hai
- US government
- Private investors

Expect a Lengthy Battle!



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3D XPoint Is Moving Ahead

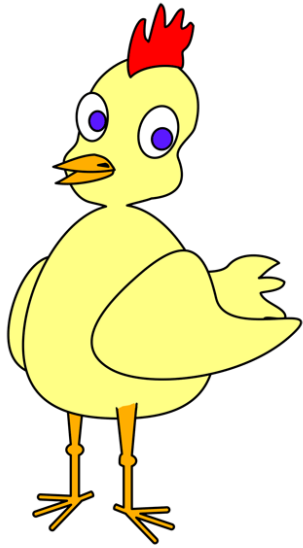
- NVMe “Optane” SSDs are shipping
 - Aimed at PC applications
 - Server DIMMs are the natural application
- Good fit for the memory/storage hierarchy:
 - Faster than NAND, slower than DRAM
 - Costlier than NAND, cheaper than DRAM
- Opens door to in-memory storage – “SCM”
- Applications are being developed for it

This Will Require a Huge Effort!

- DDR can support variable access times
 - Fancy arrangement of flags and software
- O/S, BIOS, & CPU support in development
 - Cache & memory management
 - Special CPU instructions for persistence
- Persistence will require application support
 - SNIA developed a PM Programming Standard
 - <https://www.SNIA.org/PM>
 - Linux “pmem” initiative: www.pmem.io

A Chicken & Egg Problem

- 3D XPoint will sell in volume once it's priced lower than DRAM
- 3D XPoint mfg. costs will fall below DRAM once the volume is high enough



Summary

- We're in a shortage
 - Prices high until 3D NAND is cost-effective
- A collapse will follow
- 3D NAND may last a very long time
- China will be important *after* the collapse
- Consolidation will continue
- 3D XPoint is real



Thank You!

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