



Flash Memory Summit

# Optimal Flash Storage Solutions for Applications Requiring Frequent Writes

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# Agenda

- TBW & DWPD Formula
- High DWPD testing
- Compare other solutions



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## TBW & DWPD Formula

- General Formula
  - $TBW \text{ (Total Byte Write)} = \frac{NAND\_Size(TB) \times PE\_Cycle}{WAF \times Wear\_Level\_Factor}$
  - $DWPD = \frac{TBW}{SSD\_Capacity(GB) \times Warranty\_day}$
  - $NAND\_SIZE(TB) = SSD\_Capacity(TB) \times (1 + OP(\%))$
  - $DWPD = \frac{P/E\_cycle \times (1 + OP(\%))}{Warranty\_day \times WAF \times Wear\_Level\_Factor}$
- If use SLC cache, how calculate P/E cycle?



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## SLC cache

- Static SLC cache
  - pros: around 30K P/E cycle
  - cons: only 1/3 capacity of TLC, need OP
- Dynamic SLC cache
  - pros: can change to TLC, don't need OP
  - cons: WAF = 3, TLC endurance
- Disable SLC cache
  - pros: WAF = 1, don't need OP, stable performance
  - cons: low peak performance, data loss in SPOR

Static SLC region

Dynamic SLC region

Pure TLC region



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## Erase Count & Wear Leveling Factor

- The SSD controller must be provided with the following information
  - Erase count: average erase count must remove the bad block.
  - $WAF = \frac{NAND\_Program\_Size(TB)}{Host\_Write\_Size(TB)} = \frac{Erase\_cnt \times Block\_Size(TB)}{Host\_Write\_Size(TB)}$
  - WL\_THR: Wear Level threshold
    - if  $((Max\_Erase\_cnt - Avg\_Erase\_Cnt) > WL\_THR)$   
turn on Wear\_Leveling
  - Wear Level Factor Formula:
    - $WLF = \frac{P/E\_Cycle}{P/E\_Cycle - WL\_THR}$



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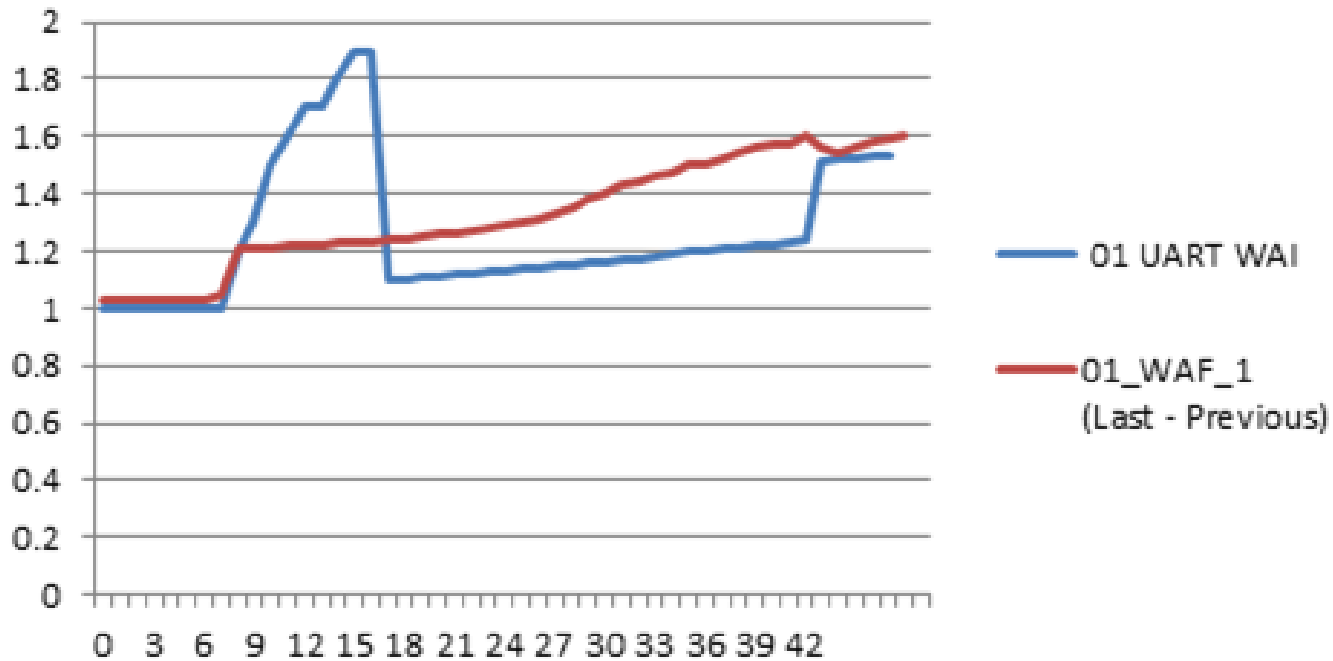
## High DWPD Testing

- Use JESD219 Endurance Workload
  - Enterprise Workload
- 2TBytes Toshiba Bics3 NAND + 100% Over Provisioning
  - Low WAF in high OP setting
- Disable SLC cache
- NAND P/E cycle = 3000
- WLF = 1.05



# Test result

## Smple 01 WAI & WAF





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## High DWPD Testing result

- $WAF = 1.6$
- $TBW = 2TB \times 3000 / 1.6 / 1.05 = 3600 TBW$
- $DWPD = 3600 / (365days \times 5years) / 1TB = 2 DWPD$





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## Compare with other solutions

- Enterprise TLC NAND
  - High capacity
  - Low sustain random write IOPS
    - No OP => more GC => high WAF, low tPROG
  - Low DWPD/Cost ratio (2.3 / 2)
    - DWPD: 7K/3K => 2.3 times, Cost: 2 times
- Pseudo SLC mode
  - Low capacity
  - Medium sustain random write IOPS
    - No OP => more GC => high WAF, high tPROG
  - High DWPD/Cost ratio (10 / 3)
    - DWPD: 30K/3K => 10 times, Cost: 3 times



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## Compare with other solutions

- 100% Over Provisioning
  - Medium capacity
  - High sustain random write IOPS
    - 100% OP => low GC => low WAF, high tPROG
  - High DWPD/Cost ratio (6 / 2)
    - Reduced WAF by 3 times
    - 100% OP => 2 times
    - DWPD:  $3 \times 2 = 6$  times, Cost: 2 times



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